I Claim:

- 1. A glove comprising a substrate layer made of synthetic resin having collagen powder homogeneously dispersed on and cohered to an inner surface portion of the substrate layer of synthetic resin of a glove shell; and said collagen powder forming a slightly corrugated surface on the substrate layer of the glove shell, with each collagen particle of the collagen powder anchored and cohered to the substrate layer of synthetic resin having an outer portion of said collagen particle protruding outwardly from said substrate layer into a glove interior within the glove to be contacted with the glove interior and with a wearer's hand when worn, whereby the collagen powder as formed on the glove shell will absorb or release moisture in the glove interior for buffering a humidity in the glove interior for comfortable wearing of the glove.
- 2. A glove according to Claim 1, wherein said substrate layer of synthetic resin is formed as a single layer.
- 3. A glove according to Claim 1, wherein said particle of said collagen powder has a particle size or particle diameter of $8{\sim}20$ μ m.
- 4. A glove according to Claim 1, wherein said collagen powder in said glove comprising at least an additive selected from the group consisting of: an anti-bacteria agent, a fragrant agent, and a deodorant.

- 5. A glove according to Claim 1, wherein said collagen powder is a hydrophobic collagen powder.
- 6. A process for making a glove comprising the steps of:
 - A. dipping a glove form (or former) in a resin sol to cohere the resin sol on a surface of the glove form;
 - B. heating the glove form cohered with the resin sol to produce a semi-gel resin layer on the glove form;
 - C. homogeneously cohering the collagen powder containing a plurality of collagen particles on the semi-gel resin layer to form a slightly corrugated surface of the collagen particles on the resin layer to protrude an outer portion of each collagen particle outwardly from a surface of the resin layer;
 - D. re-heating the glove form to tightly cohere the collagen powder on the resin layer on the glove form to form a single-layer resinous film on the glove form; and inverting and releasing the resinous film from said glove form to obtain a glove of synthetic resin integrally formed with collagen powder therein.
 - 7. A process according to Claim 6, wherein the step for homogenously cohering the collagen powder on the semi-gel resin layer further comprising an auxiliary step for removing the collagen powder which is free and not cohered to the resin layer.
 - 8. A process according to Claim 7, wherein said auxiliary step for removing the free collagen powder comprising a vibration of the glove form to shake off the free collagen powder from the resin

layer.

- 9. A process according to Claim 7, wherein said auxiliary step for removing the free collagen powder comprising a purging by air or inert gas to blow off the free collagen powder from the resin layer.
- 10.A process according to Claim 6, wherein the step for homogeneously cohering the collagen powder on the semi-gel resin layer comprising the placing of the glove form in a fluidized trough and floating the collagen powder in the fluidized trough for cohering the collagen powder on the semi-gel resin layer on the glove form.
- 11.A process according to Claim 6, wherein said collagen powder has a particle size or diameter of $8{\sim}20~\mu$ m.
- 12.A process according to Claim 6, wherein said collagen powder is further added with an additive selected from: an anti-bacterial agent, a fragrance agent and a deodorant.
- 13.A process according to Claim 6, wherein said collagen powder is a hydrophobic collagen powder by grafting copolymerization of collagen powder with a graft copolymer.